

# X5M Style Silver / Chrome Gauge Ring Installation For BMW E70

## Removing Cluster From Vehicle

--Note that E46 Cluster Is Shown, E90 Removal is very similar--

1.) Remove the 2 screws holding the gauge pod into the dash using the T-20 Torx Key



2.) Carefully pull the pod out of the dash. Unclip the wiring harnesses by depressing the tabs (A) and lifting the harness lock (B)



3.) Carefully remove the display buttons but pulling firmly



4.) Using the T-10 Torx key remove the 4 screws holding the gauge pod cover to the gauge panel.



5.) With the cover removed carefully flip the gauge pod over supporting the gauge panel with your other hand as to prevent it from dropping to remove the gauge panel from the front of the gauge pod.



## X5M Style Silver / Chrome Gauge Ring Installation For BMW E70 Ring Installation



- (1) There are 3 clips that hold your original rings in place. Loosen these and remove the old rings (see installation steps below in reverse if desired). Tilt the ring as you insert it on a 90 degree angle. (2) Push the top part downwards and swing the bottom side in so that (3) the entire ring is between the clear lexan and the black backing. (4) Center the ring over the hole and (5) align the ring with the clips. As you (6-7) clip the ring onto the black plastic clips.
- (8) Repeat for other gauge, reassemble cluster, reinstall in vehicle and enjoy.