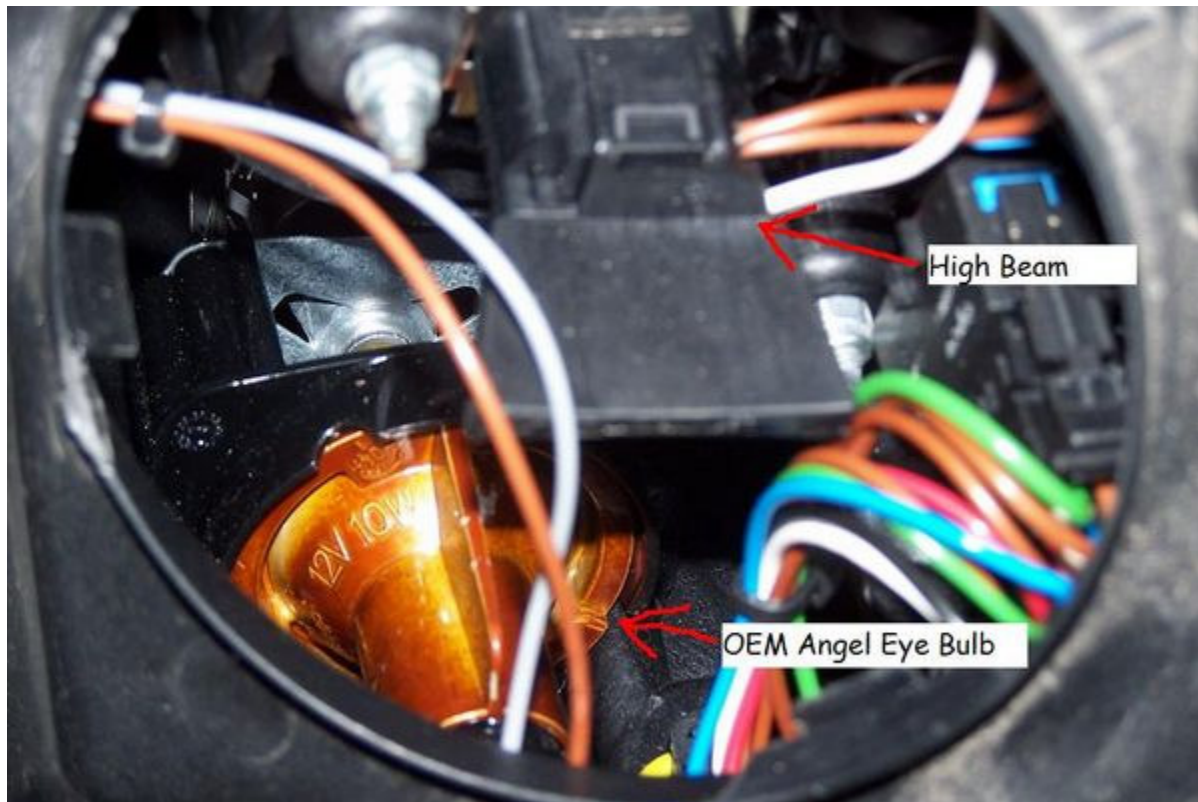


## e60 5-series Installation Instructions

*There are 2 versions of instructions, the 1st does not require removal of the headlights, and therefore we recommend attempting this first. If the space is too tight, then proceed to the 2nd version.*

### Version 1

Step One: Remove the round cover on the rear side of the headlight assembly. Use this following picture to identify the bulb to remove inside the assembly. Remove the "highbeam" bulb first (aka "running light" since the highbeam is within the Xenon assembly area), to make it easier to reach this bulb.



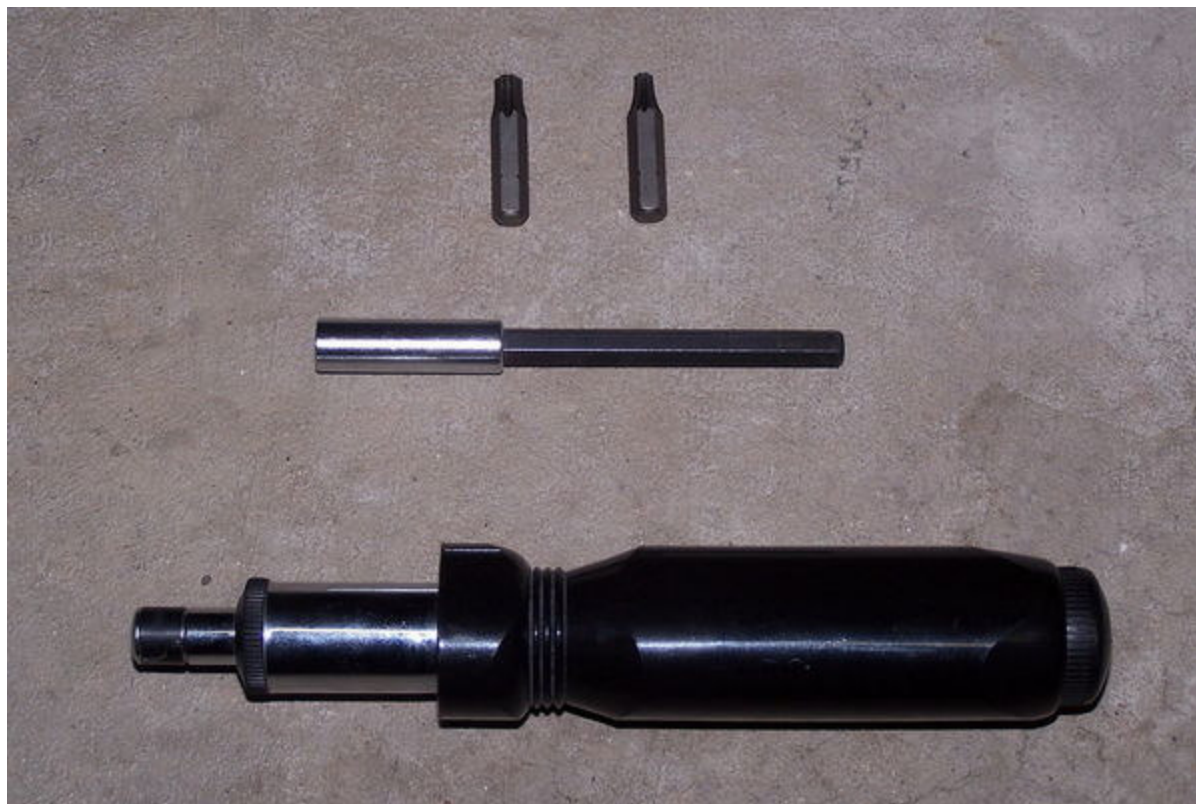
Step Two: Try and twist the bulb housing out by hand, if you succeed continue to step four, if not follow step three to remove it.

Step Three: Use an open ended wrench to twist the bulb. Try several different wrenches until you find one that turns the bulb housing about 1/16th to 1/8th turn, then pull out.

Step Four: Custom Angel Eyes kept the same OEM seal to ensure the fitment back into the housing. The trick is there are 3 notches on the light housing, 2 are angled and one is not. The odd notch goes on top when inserted back into the Headlight and you are re-centering back into the Angel Eye hole. You can either plug in the new wiring harness before or after the re-insertion of the new Light.

### Version 2

Tools required – Torx Driver (Preferably a Ratchet style) with 2 tips, Extension (to reach Lower Screws) & a Flashlight



Step One: Look at your lights and memorize the exact fitment on the seal of your hood to your lights (this will be important for reinstall of Headlight).



Step Two: Loosen and Remove the 3 top Screws (Do NOT drop screws down below the light, it may get lost or in a particularly difficult spot to retrieve).

Step Three: Loosen, but DO NOT REMOVE the 2 lower Screws behind the Headlight (maybe 2 turns to loosen). Here us where you will need an extension on your screwdriver.

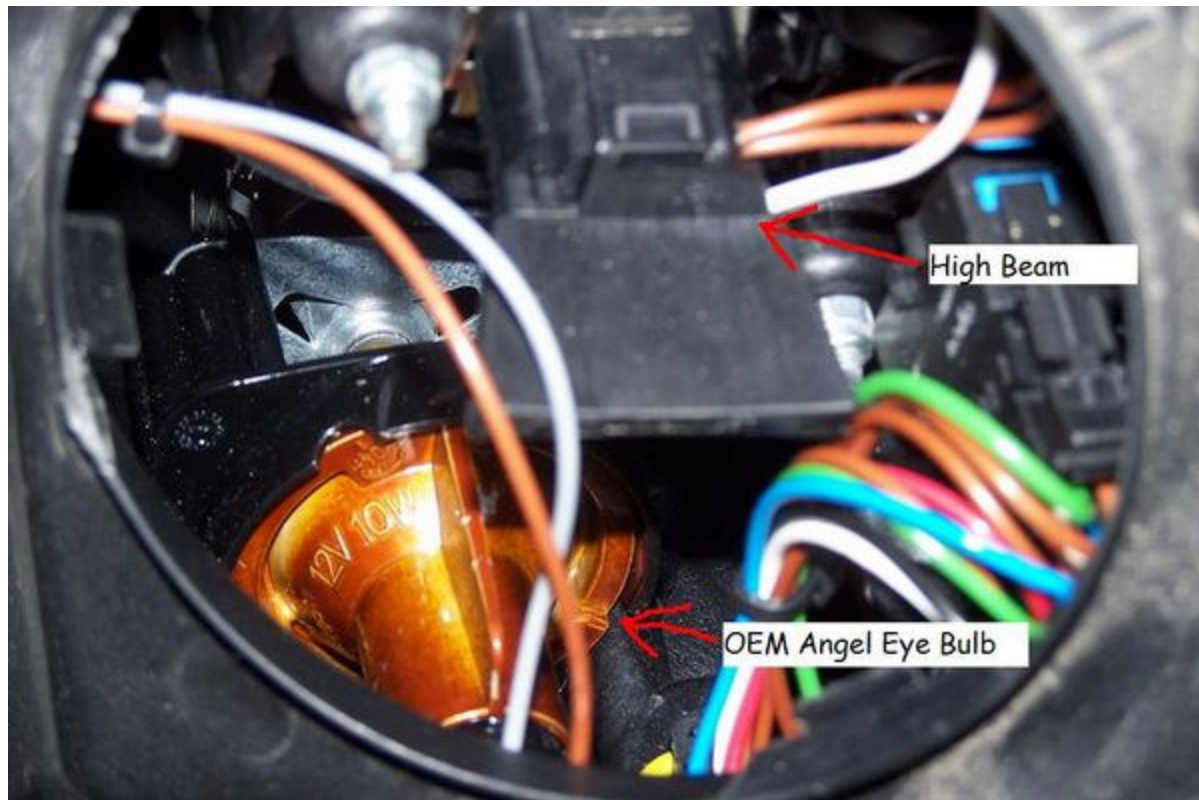


Step Four: Remove the back cover & gently push and wiggle your Headlight forward, your Headlight is now completely free to remove. You will have to gently wiggle it out, but it is pretty basic. (Important: twist off the Back Light cover, as it will catch when removing headlight).

Step Five: Rest Headlight on Engine Bay.



Step Six: If you look inside the headlight you will see it is a very tight workspace. This is the reason for removing the headlight; you will have more leverage this way. Twist out the High Beam bulb (quarter turn). Reach in and Gently Twist out the OEM Angel Eye Light Housing.



Step Seven: Custom Angel Eyes kept the same OEM seal to ensure the fitment back into the housing. The trick is there are 3 notches on the light housing, 2 are angled and one is not. The odd notch goes on top when inserted back into the Headlight and

you are re-centering back into the Angel Eye hole. You can either plug in the new wiring harness before or after the re-insertion of the new Light.

All that is left is to reinsert the headlight back into place, again Gently

Be sure to align the 2 lower screw holders as they need to go in place first.

Align and adjust the fitment back to where you started and tighten all 4 screws. Now repeat on the opposite side and enjoy your new Bright White Angel Eyes!

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